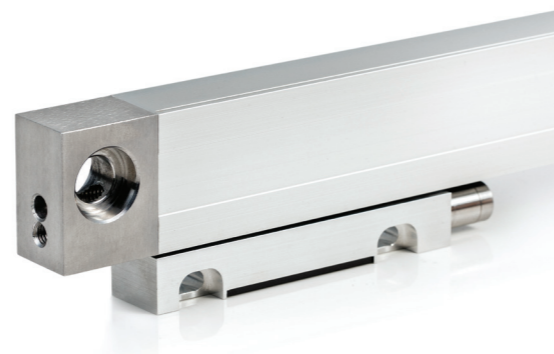
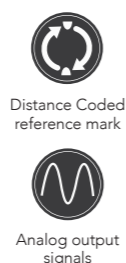


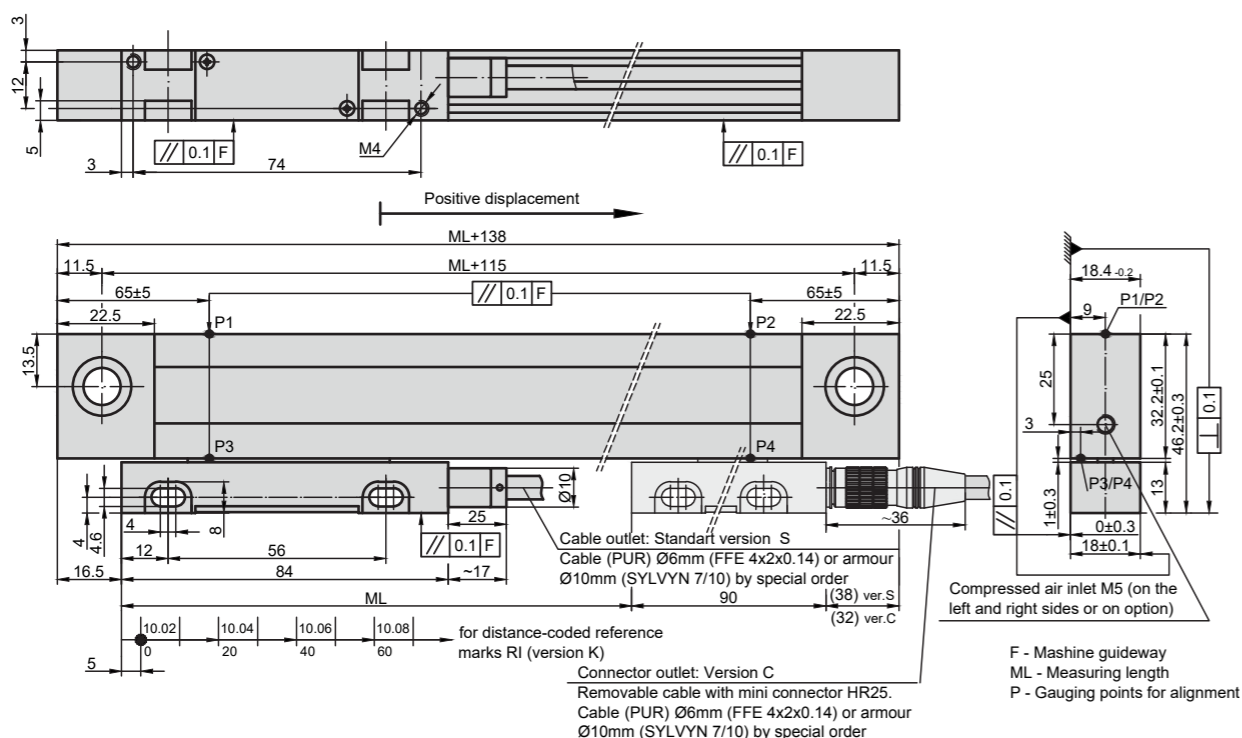
L18T

PHOTOELECTRIC LINEAR ENCODER



Photoelectric linear encoder L18T does not vary much from L18 series and retains almost identical parameters. However, it has a different

housing fixation and more stable thermal behavior.

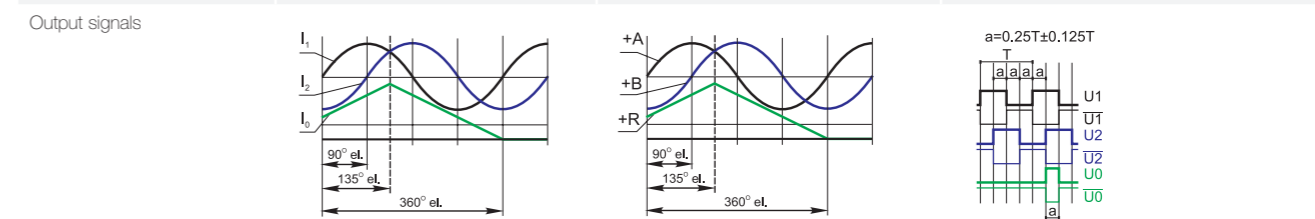


MECHANICAL DATA

Measuring lengths (ML), mm	70; 120; 170; 220; 270; 320; 370; 420; 470; 520; 620; 720; 820; 920; 1020; 1140; 1240; (other intermediate lengths on request)	Required moving force with sealing lips	< 3 N
Accuracy grades to any metre within the ML (at 20°C):	±10; ±5; ±3 μm (optional)	Protection (IEC 529)	IP53 IP64
Grating period	20 μm; 40 μm (optional)	Weight	0.4 kg + 0.8 kg/m
Reference marks (RI): -standard for ML ≤ 1020 mm -standard for ML > 1140 mm -optional	35mm from both ends of ML 45mm from both ends of ML one RI at any location, or two or more RI's separated by distances of n x 50 mm or distance-coded	Operating temperature	0...+50°C
Max. traversing speed: -when interpolation factor is 1,2,5,10 -when interpolation factor is 25 -when interpolation factor is 50	1 m/s 0.5 m/s 0.4 m/s	Storage temperature	-20...+70°C
		Permissible vibration (40 to 2000 Hz)	≤ 30 m/s ²
		Permissible shock (11 ms)	≤ 100 m/s ²

ELECTRICAL DATA

VERSION	L18T-A ~ 11 μApp	L18T-AV ~ 1 Vpp	L18T-F TTL
Power supply	+5 V ± 5% / < 90 mA	+5 V ± 5% < 120 mA	+5 V ± 5% / < 120 mA
Light source	LED	LED	LED
Resolution	Depends on external subdividing electronics	Depends on external subdividing electronics	5; 2.5; 1; 0.5; 0.2; 0.1 μm (after 4-fold dividing in subsequent electronics)
Incremental signals	Two sinusoidal I ₁ and I ₂ Amplitude at 1 kΩ load: - I ₁ = 7-16 μA - I ₂ = 7-16 μA	Differential sine +A/-A and +B/-B Amplitude at 120 Ω load: - A = 0.6-1.2 V - B = 0.6-1.2 V	Differential square-wave U1/U1 and U2/U2. Signal levels at 20 mA load current: - low (logic "0") ≤ 0.5 V - high (logic "1") ≥ 2.4 V
Reference signal	One quasi-triangular I ₀ peak per revolution. Signal magnitude at 1 kΩ load: - I ₀ = 2-8 μA (usable component)	One quasi-triangular +R and its complementary -R per revolution. Signals magnitude at 120Ω load - R = 0.2-0.8 V (usable component)	One differential square-wave U0/U0 per revolution. Signal levels at 20 mA load current: - low (logic "0") < 0.5 V - high (logic "1") > 2.4 V
Maximum operating frequency	50 kHz	50 kHz	50xk kHz, when interpolation factor is 1, 2, 5, 10 1000 kHz when interpolation factor is 25, 50
Direction of signals	I ₂ lags I ₁ at reading head displacement from left to right	B+ lags A+ at reading head displacement from left to right	U2 lags U1 at reading head displacement from left to right
Standard cable length	3 m, without connector	3 m, without connector	3 m, without connector
Maximum cable length	5 m	25 m	25 m



Note: If cable extension is used the power supply conductor section should not be smaller than 0.5 mm².

ACCESSORIES

CONNECTORS FOR CABLE	B12 12-pin round connector	C9 9-pin round connector	C12 12-pin round connector	D9 9-pin flat connector	D15 15-pin flat connector	RS10 10-pin round connector	ONC 10-pin round connector	HR25 8-pins round mini connector
DIGITAL READOUT DEVICES	CS3000				CS5500			
EXTERNAL INTERPOLATOR	NK							

ORDER FORM

L18T	-	XXX	-	XXXX	-	X / XXX	-	XX	-	X	-	XX / X
OUTPUT SIGNALS AND RESOLUTION:	MEASURING LENGTH:	REFERENCE MARKS:	ACCURACY:	CABLE OR CONNECTOR OUTLET:	CABLE LENGTH:	CONNECTOR TYPE:						
A - Sinusoidal AV - Sinusoidal F01 - TTL 0.1μm F02 - TTL 0.2μm F05 - TTL 0.5μm F10 - TTL 1.0μm F25 - TTL 2.5μm F50 - TTL 5.0μm	0070 - 70 mm 0520 - 520 mm ... 1240 - 1240 mm	N - none RI S - standard M - every 50 mm K - distance coded Ln/XXX - nRI with 50-fold steps /XXX distance of the first RI from the beginning of ML, mm	05 - ±5 μm 10 - ±10 μm	S - version S (cable outlet) C - version C (connector outlet)	01 - 1m 02 - 2m 03 - 3m ... CP01 - 1m armoured CP02 - 2m armoured CP03 - 3m armoured ...	W - without connector B12 - round, 12 pins C9 - round, 9 pins C12 - round, 12 pins D9 - flat, 9 pins D15 - flat, 15 pins RS10 - round, 10 pins ONC - round, 10 pins						
ORDER EXAMPLE:	1) L18T-A-1240-K-05-C-03/C9											